## INTRODUCTION

IIT Kharagpur is the first of its kind in the country and has been providing trained manpower for different Industries/Research organizations through B.Tech, M.Tech and Ph.D programs. Specialized courses and workshops are also being organized under Continuing Education Programme (CEP) to train personnel from Industries/Universities. The institute has established a sophisticated Vacuum Teaching Laboratory in Cryogenic Engineering Centre under Indo-German Collaboration Programme, to train technicians, engineers, scientists and teachers working in the field of vacuum and its related areas. This laboratory houses several advanced vacuum equipment for production/measurement of vacuum and troubleshooting/application of vacuum systems. In addition, the institute has several high vacuum systems applied for metallurgical processes, MBE growth of thin films, microelectronic devices, Surface studies and Chemical analysis. Expertise/Facilities also exist on application of vacuum in chemical Engineering, food/pharmaceutical technology and biotechnology. These facilities are routinely used to solve technical problems faced by vacuum and related industries.

#### **OBJECTIVES**

Vacuum Technology has diversified applications in different areas of science and Engineering. These include the major fields like Electronics, Metallurgical/ Chemical Processing, Food Processing, Space-Simulation, Nuclear Engineering, Electrical Engineering and Cryogenic systems. This has resulted in rapid development of many sophisticated vacuum instruments, pushing the range of vacuum to 10<sup>-12</sup> Torr. To keep pace with this advancement in vacuum technology, it is absolutely necessary for the engineers/scientists/teachers of our country to get a first hand exposure to these modern vacuum equipment and their applications. Keeping this objective in mind, present course on *Vacuum Technology and Process Applications* is undertaken. The uniqueness of this course is that, in addition to classroom lectures, emphasis is given to the *practical training* in designing, handling and trouble shooting of variety of modern vacuum pumps, components, measuring systems, residual gas analyzers, leak detectors, vacuum furnaces, coating units, vacuum dryers and other applications.

## **COURSE OUTLINE**

- 1. Introduction to basic concepts of vacuum.
- 2. Physical and chemical phenomena under vacuum.
- 3. Application of vacuum in chemical industry
- 4. Application of vacuum in pharmaceutical industry
- 5. Application of vacuum in food processing
- 6. Application of vacuum in woodworking
- 7. Application of vacuum in metallurgy
- 8. Application of vacuum in medical industry
- 9. Application of vacuum in power sector
- 10. Application of vacuum in oil & gas industry
- 11. Production of Low, medium and high vacuum by using different pumps. (from Atm to 10<sup>-8</sup> mbar) --- Rotary, Diaphragm, Claw, Screw, Roots, Diffusion, Adsorption, Scroll, Turbo-molecular, Cryo, Ion.
- Gas flow in vacuum systems, conductance calculations and measurements on vacuum piping networks. Design of vacuum piping in process industries.
- 13. Vacuum materials, effect of surface finish on vacuum in terms of out gassing.
- 14. Design and Fabrication of vacuum chambers, flanges, couplings and components for different applications Best practices.
- 15. Vacuum system design / safety.
- 16. Pressure measurement in vacuum systems using primary and secondary gauges.
- 17. Residual gas analysis in vacuum systems.
- Leak detection/trouble shooting/maintenance of vacuum systems, handling of mass spectrometric leak detectors, degassing procedures.

# **FACULTY**



Prof. V. Vasudeva Rao is a Professor of Cryogenic Engineering, Indian Institute of Technology, Kharagpur. He has 33 years teaching and research experience in the area of Vacuum Technology, Superconductivity and its applications. He is Member of many professional societies like Indian Vacuum Society, ICC & IEEE. He has handled many Sponsored Research and industrial consultancy projects and published over 70 journal papers in international journals. He has established Vacuum Technology Laboratory at IIT Kharagpur under Indo-German collaboration programme. He has co-authored a text book on "Vacuum Science and Technology" (Allied Publishers- New Delhi). He is a consultant to Power Grid Corporation of India Limited, BHEL, Crompton Greaves, DRDL, and Schneider).

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Each registered participant will be provided with a detailed lecture notes on "VACUUM TECHNOLOGY & PROCESS APPLICATIONS" in electronic version. At the end of the course, the institute will issue a certificate.





AN OFF-CAMPUS TWO-DAY COURSE ON

VACUUM TECHNOLOGY
AND
PROCESS APPLICATIONS

(25<sup>th</sup> June –26<sup>th</sup> June 2018)

at

BUSCH VACUUM INDIA PRIVATE LIMITED, GURGAON

VACUUM TECHNOLOGY LABORATORY CRYOGENIC ENGINEERING CENTRE INDIAN INSTITUTE OF TECHNOLOGY KHARAGPUR - 721 302.

**Co-ordinator** 

Prof. V. Vasudeva Rao

